#### AMENDMENT

Amend the application, without prejudice, as follows:

## In the claims:

The following listing of claims replaces all prior amendments and listings:

- 1-38 (Cancelled)
- 39. (Currently Amended) A body protecting device for wearing by a user comprising:

# a panel, the panel having

an outer surface and an inner surface; and

an array of energy absorbing cells extending between the inner and outer

### surfaces,

wherein each cell-comprises is a discrete tube, and wherein

# substantially

with each discrete tube having a side wall which is connected to, and the side wall of each discrete tube contacting and being supported by

the side wall of at least another <u>discrete</u> tube substantially along the length of the tube, <u>and</u>
wherein <u>substantially</u> each <u>discrete</u> tube has a tube axis extending <u>from</u>
<u>substantially orthogonal to</u> the outer surface <u>towards and</u> the inner surface, <u>such that and</u>

wherein the orientation of each tube is substantially maintained when a load is applied to the outer surface.

- 40. (Currently Amended) A body protecting device as claimed in Claim-39 claims
  42 or 43, wherein the tube has each discrete tube has a cylindrical or conical structure.
- (Currently Amended) A body protecting device as claimed in Claim 39 or 40
   claim 39, wherein the body protecting device comprises a safety helmet.
- 42. (Currently Amended) A body protecting device as claimed in any preceding claim 39, wherein substantially each discrete tube has a side wall which is connected to the side wall of at least another discrete tube by an adhesive.
- 43. (Currently Amended) A body protecting device as claimed in any of Claims 39 to 41 claim 39, wherein substantially each discrete tube has a side wall which is welded or fused to the side wall of at least another discrete tube.

- 44. (Currently Amended) A body protecting device as claimed in Claim 43 claims 42 or 43, wherein one or more discrete tubes are formed from an inner core comprising a first material and an outer core comprising a second material.
- 45. (Previously Presented) A body protecting device as claimed in claim 44, wherein the second material has a lower melting temperature than the first material.
- 46. (Currently Amended) A body protecting device as claimed in any preceding elaim-claims 39, 42 or 43, wherein substantially each discrete tube is connected to at least three other discrete tubes.
- 47. (Currently Amended) A body protecting device as claimed in any preceding elaim claims 39, 42 or 43, wherein substantially each discrete tube is connected to six other discrete tubes.
- 48. (Currently Amended) A body protecting device as claimed in any preceding claim 39, wherein each discrete tube has a diameter of between 2 and 8 mm.
- (Currently Amended) A body protecting device as claimed in any preceding claim 39, wherein each discrete tube has a diameter of about 6 mm.
- 50. (Currently Amended) A body protecting device as claimed in any preceding claim 39, wherein the thickness of the side wall of each discrete tube is less than 0.5 mm.
- (Currently Amended) A body protecting device as claimed in any preceding claim 39, wherein the thickness of the side wall of each discrete tube is between 0.1 and 0.3 mm.
- 52. (Currently Amended) A body protecting device as claimed in any-preceding claim 39, wherein the length of each discrete tube is less than 50 mm.
- 53. (Currently Amended) A body protecting device as claimed in any-preceding claim 39, wherein the length of each discrete tube is between 30 and 40 mm.
- 54. (Currently Amended) A body protecting device as claimed in any-preceding claim 39, wherein the array of energy absorbing cells is provided as an integral material.
- 55. (Currently Amended) A body protecting device <u>for wearing by a user and having a curvature therein</u> comprising:
- a first material having an array of energy absorbing cells, each cell comprising a discrete tube, bonded by thermoforming to

a second material being a plastics material,

the first material being bonded to the second material using an adhesive,

wherein the adhesive has a melt temperature which—is lower than the melt temperature of the first and second [[material]] materials to allow relative movement between the first and second materials during thermoforming of a curvature within the materials.

- 56. (Previously Presented) The body protecting device of claim 55, wherein the first and second materials are in a softened state at the melt temperature of the adhesive.
- 57. (Currently Amended) The body protecting device of Claim 55 or 56 claim 55, wherein the first material is one of a polycarbonate, polypropylene, polyetherimide, polyethersulphone or polyphenylsulphone material.
  - 58. (Cancelled)
- 59. (Currently Amended) The body protecting device of [[Claim 58]] <a href="claim 55">claim 55</a> wherein the second material is a [[fibre]] <a href="fibre">fibre</a> reinforced plastics material.
- 60. (Currently Amended) The body protecting device of any of Claims 55 to 59 claim 55, wherein the adhesive is a thermoplastic.
- (Currently Amended) The body protecting device of [[Claim 60]] claim 55, wherein the adhesive is a polyester based material.
- 62. (Currently Amended) The body protecting device of any of claims 55, 56, 57, 59, 60 or [[to]] 61, wherein the melt temperature of the adhesive is less than 180°C.
- 63. (Previously Presented) The body protecting device of claim 62, wherein the melt temperature of the adhesive is between 120°C and 140°C.
- (Currently Amended) The body protecting device of claim 63, wherein the body protecting-device-is the first and second materials are heated during forming to between 155°C and 160°C.
- 65. (Currently Amended) The body protecting device of any-of-Claims-55-to-64 claim 55, further comprising a third material, wherein the first material interposes the second and third materials, and wherein the first material is bonded to the third material using the adhesive.
  - 66. (Cancelled)

67. (Currently Amended) A method of forming a body protecting device for wearing by a user and having a curvature, comprising the steps of:

providing a first material having an array of energy absorbing cells, each cell comprising a discrete tube,

#### providing a second material being a plastics material,

bonding a first material to a second material using an adhesive,

wherein the adhesive has a melt temperature which is lower than the melt temperature of the first and second [[material]] materials, and

thermoforming a curvature in the second material and allowing for relative movement between the first and second materials during the thermoform heating.

- 68. (Currently Amended) The method of claim 67, including selecting wherein the first and second materials which are in a softened state at the melt temperature of the first material adhesive.
- 69. (Currently Amended) The method of claim 67 or 68, including further comprising heating the body-protecting device during forming first and second materials to between 155°C and 160°C.
- 70. (Currently Amended) The method of any of Claims 67 to 69, including claims 67 or 68, further comprising the step of bonding the first material to a third material using the adhesive.
  - 71. (Cancelled)